

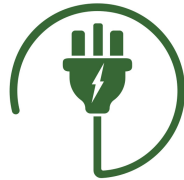
## Introduction



The Levenseat Renewable Energy (LREL) waste treatment facility consists of an advanced materials recovery facility and a combined heat and power plant, designed to recover recyclable material from black waste and maximise diversion from landfill.

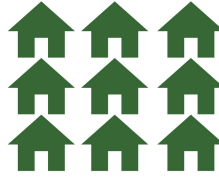
Once all efforts have been made to recover recyclable material from waste streams, the next best option is to recover energy from the remaining waste. This not only means we are recovering value from waste; we are also diverting waste from landfill and helping to contribute to Scotland's renewable energy targets.

## Key Facts



12.5MW

Electricity Generated



Equivalent to the needs of  
25, 000 Homes



215, 000 tonnes

Processing Capacity

## Interesting Facts

The LREL facility is designed to process residual waste, otherwise known as black bin waste, waste that householders have deemed to be unrecyclable, yet we are able to recover and recycle on average 20% of the material received.



84, 000 Aluminium cans recovered



224,875 Plastic bottles recovered

Other materials recovered include WEEE from electrical equipment, organic fines that are sent for composting, and ferrous metals in the form of pots and pans etc.

\*based on 2020 annual statistics

### Step 1: Recovery of Recyclates

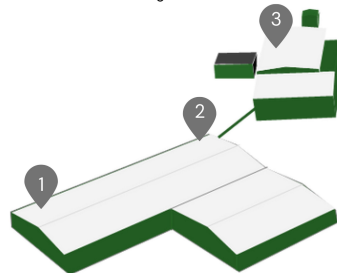
Materials such as wood, cardboard, ferrous metals, non-ferrous metals, mixed plastics, and inerts are all recovered and diverted back into the manufacturing or construction industries.

### Step 2: Fuel Preparation

The remaining waste is prepared into a fuel known as Refused Deriver Fuel. This fuel is made to a specific, detailed standard to ensure a clean and efficient conversion process and to minimise production of ash and other by-products

### Step 3: Energy Recovery

Our Power Plant provides an environmentally responsible means of producing reliable baseload electricity. The Plant uses non-recyclable waste as a fuel, reducing our reliance on fossil fuels, the need for landfill and cutting emissions.



## Emissions Monitoring

Emissions are monitored directly by our Continuous Emissions Monitoring System (CEMS). This system is fitted inside the stack so it monitors the flue gas before it is released into the atmosphere.

The majority of our emissions are compounds of normal air like steam, oxygen, nitrogen and carbon dioxide. For the very small remainder of emissions, they go through a sophisticated treatment process that ensures emissions remain well below all relevant standards.

In addition to providing information to SEPA for regulatory compliance, the CEMS also allows the Power Plant team to monitor the processes. The data provided by the monitoring systems gives useful feedback on how the processes are operating, thereby allowing the team to safely and efficiently run the plant.

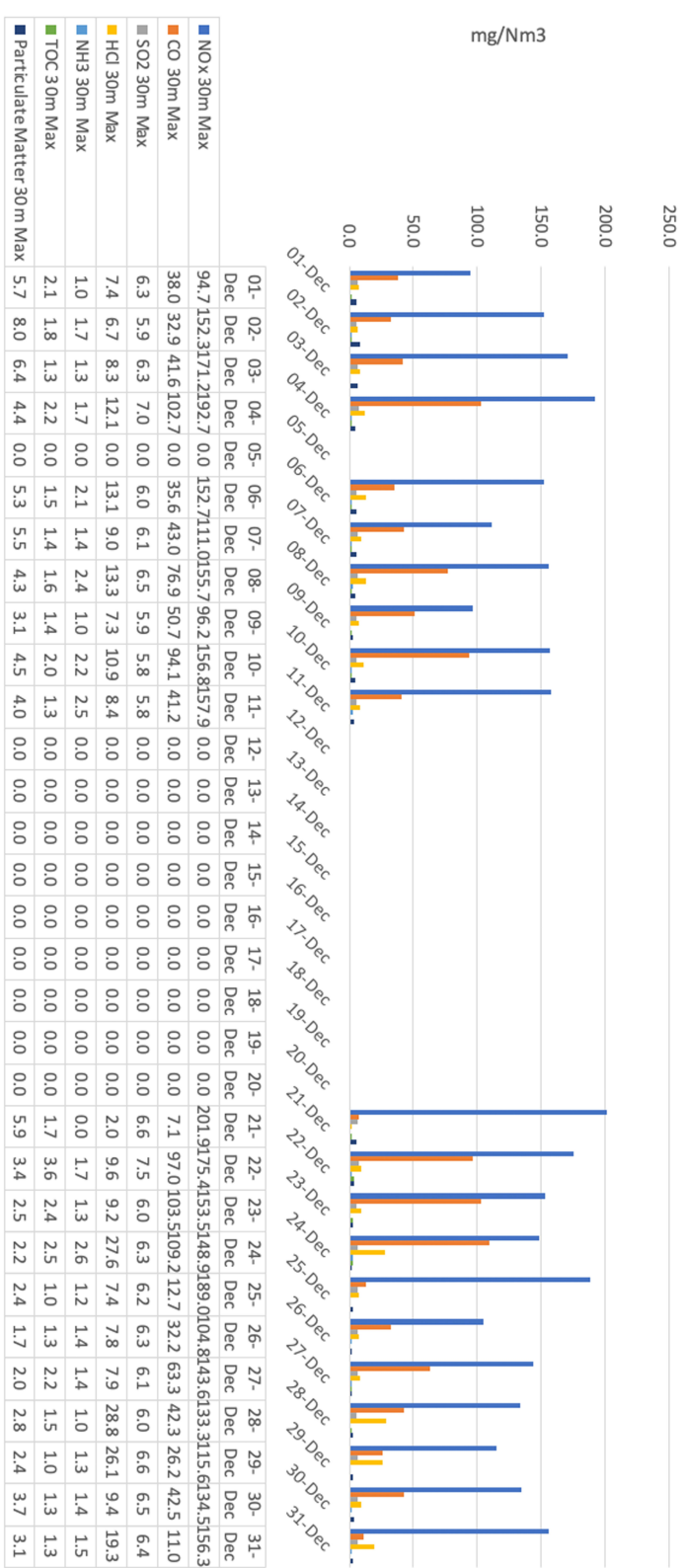
	Permitted levels mg/Nm3	
	Daily	30 min max average
Nitrogen Oxide (NO <sub>x</sub> )	200	400
Carbon Monoxide (CO)	50	100
Sulphur Dioxide (SO <sub>2</sub> )	50	200
Hydrogen Chloride (HCl)	10	60
Ammonia (NH <sub>3</sub> )	10	
Total Organic Carbon (TOC)	10	20
Particulates	10	30

Please see below for this months report

Learn more at [www.lrel.co.uk](http://www.lrel.co.uk)

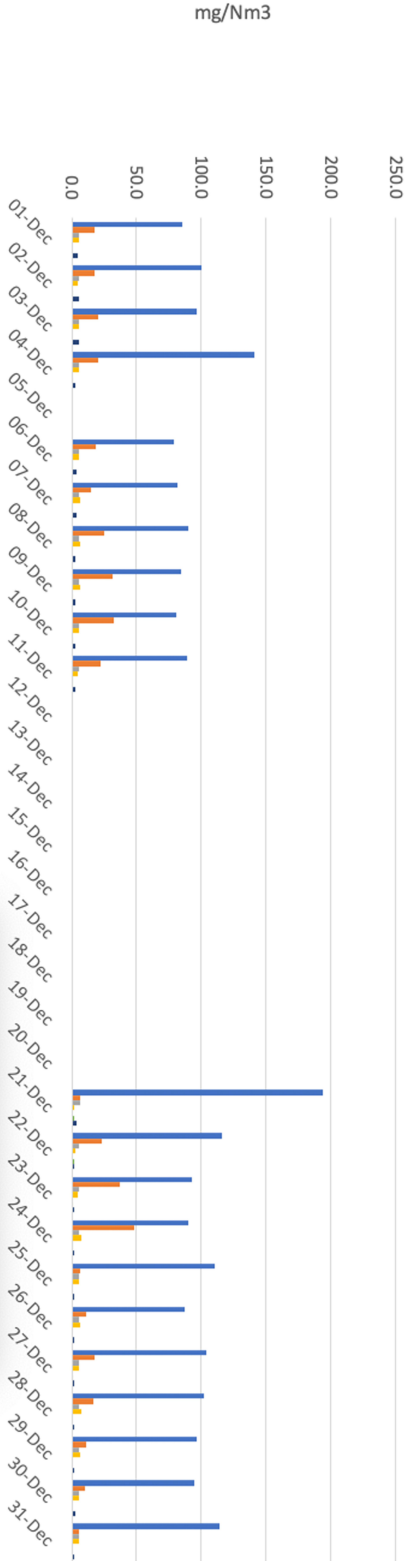
# DECEMBER 2023 DAILY AVERAGE CEMS REPORT

30-minute Average Maximums



# DECEMBER 2023 DAILY AVERAGE CEMS REPORT

Daily Averages



Vertical (Value) Axis Major Gridlines																														
01-Dec	02-Dec	03-Dec	04-Dec	05-Dec	06-Dec	07-Dec	08-Dec	09-Dec	10-Dec	11-Dec	12-Dec	13-Dec	14-Dec	15-Dec	16-Dec	17-Dec	18-Dec	19-Dec	20-Dec	21-Dec	22-Dec	23-Dec	24-Dec	25-Dec	26-Dec	27-Dec	28-Dec	29-Dec	30-Dec	31-Dec
Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec	Dec
85.3	100.1	96.2	141.5	0.0	79.2	81.5	90.0	84.4	81.1	89.2	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	194.4	116.2	93.0	90.2	110.7	87.1	104.1	102.0	96.5	95.0	114.0
CO Daily Mean	18.1	17.5	20.0	20.1	0.0	18.8	14.7	25.2	31.8	32.5	22.5	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	6.2	23.4	36.7	48.1	6.7	11.3	17.3	16.8	11.3	10.2	6.0
SO2 Daily Mean	5.6	5.4	5.6	5.6	0.0	5.4	5.5	5.5	5.6	5.3	5.3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	6.2	5.4	5.4	5.5	5.6	5.5	5.4	5.3	5.8	5.8	5.8
HCl Daily Mean	5.9	4.3	5.7	5.7	0.0	5.2	6.5	6.7	6.5	6.0	5.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	1.6	2.5	4.9	7.0	5.6	6.4	5.9	7.7	6.1	5.7	5.2
NH3 Daily Mean	0.8	0.6	0.9	0.2	0.0	1.0	0.8	0.7	0.8	0.9	1.3	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.6	0.8	1.2	0.5	0.8	0.6	0.6	0.7	0.6	0.6
TOC Daily Mean	0.9	1.0	0.9	1.3	0.0	1.0	0.8	0.9	1.0	1.1	1.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	1.5	1.5	1.2	1.3	0.9	0.9	1.0	0.9	0.8	0.8	0.8
Particulate Matter Mean	4.4	5.3	5.3	2.8	0.0	3.7	3.7	2.8	2.6	2.9	2.9	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	3.5	1.7	1.8	1.6	1.8	1.5	1.5	1.6	1.9	2.4	2.1